

ONLINE AUCTION

Surplus to Continuing Operations of



a High-Volume Precision
Metal Stampings Company

SALE CLOSING

Tuesday, July 29, at 11 AM ET

ASSET LOCATION

5680 Old Highway 54 East
Philpot, KY 42366

INSPECTION

Monday, July 28, from 9 AM to
4 PM ET, or by appointment

**PRE-AUCTION
OFFERS INVITED
ON MAJOR ASSETS**

COMPLETE CATALOG & INFORMATION:

<https://perfection.global/hines>

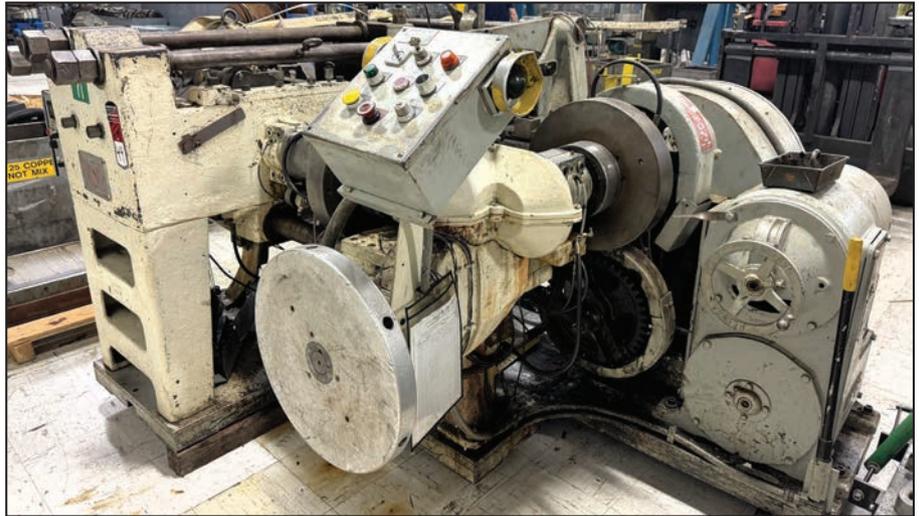


STOKES DDS-2 23-STATION ROTARY TABLET PRESS



2 AVAILABLE

BRUDERER BSTA 30 HI-SPEED PRESS



NILSON S-4-T FOUR-SLIDE

FEATURING: STOKES DDS2 & 328 Rotary Tablet Presses, (22) Stamping Presses up to 75 Ton, Coil Feed Equipment, NILSON S-4T Four-Slide Wire Forming Machine, (31) US BAIRD Model 0, 1, 2, 3 & 28 Four-Slide Wire Forming Machines, Tool Room Machinery & Equipment including Cylindrical Grinders, Surface Grinders, Vertical Turret Mills, Comparators, EDM's, Spot Welders, Tumbler, and More!



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FOUR-SLIDE WIRE FORMING MACHINERY

FOUR-SLIDE WIRE FORMING MACHINERY

NILSON S-4-T FOUR-SLIDE, s/n 71250

NILSON #700 FOUR-SLIDE, s/n 96260, 1/32" Capacity

(3) US BAIRD #28 MULTI-SLIDES, s/n 28-3, 28-416, 1004

US BAIRD #11 MULTI-SLIDE, s/n 11-11

(2) US BAIRD #3 FOUR-SLIDES, s/n 1470-218, 50-4668

(3) US BAIRD #2 FOUR-SLIDES, s/n 8950-159, 8950-160, na

(6) US BAIRD #1 FOUR-SLIDES, s/n 11003-230, 1003-231, 11003-235, 11003-236, 11003-288, 1003-234

(3) US BAIRD #RWI FOUR-SLIDES, s/n 5520-47, 5520-95, 5520-81

(11) US BAIRD #00 FOUR-SLIDES, s/n 10000290, 10000224, 10000289, 10000292, 10000291, 41-363-8, 5507-62, 5507-56, 5507-46, 5507-95, 5507-58



US BAIRD #28 MULTI-SLIDES



1 OF 2 US BAIRD #3 FOUR-SLIDES



1 OF 3 US BAIRD #2 FOUR-SLIDES



US BAIRD #1 FOUR-SLIDE

6 AVAILABLE



6 AVAILABLE

US BAIRD #1 FOUR-SLIDE



6 AVAILABLE

US BAIRD #1 FOUR-SLIDE



11 AVAILABLE

US BAIRD #00 FOUR-SLIDES

STRAIGHT-SIDE MECHANICAL PRESSES

STRAIGHT-SIDE MECHANICAL PRESSES

(3) ELKHART EP2-75-36X24 STRAIGHT SIDE PRESSES, s/n 7E93002, 75E93006, 75E93001, w/ 75 Ton, 36" x 24" Bed, 3" Stroke, 80-250 SPM, Variable Speed, 4" Adj, 17.5" Shut Height, Dual Palm Buttons, HELM Trend Series 2 Load Gard Monitor

L&J EM2-75-36X24 STRAIGHT SIDE PRESS, s/n EM750141A, w/ 75 Ton, 36" x 24" Bed, 3" Stroke, 4" Adj, 17.5" Shut Height, Dual Palm Buttons, GEMCO 106L Rotating Cam Limit Switch

L&J NO. 60 OBI PRESS, s/n 56330A, w/ 60 Ton, 3" Slide Adj, 4" Stroke, 13-1/4" Shut Height, 30" x 18" Bed, Dual Palm Buttons, Press Watch Plus Production Monitor

(2) EW BLISS C60 OBI PRESSES, s/n H69327, H69328, w/ 60 Ton, 3" Slide Adj, 3" Stroke, 15-1/4" Shut Height, 32" x 20-1/2" Bed, 18" x 14-1/2" Hole in Bed

EW BLISS C60 OBI PRESS, s/n H-66690, w/ 60 Ton, 6" Stroke, 3" Adj, 13.75" Shut Height, 21" x 32" Bed, 10.75" x 16.75" Ram, Dual Palm Buttons, Toledo N262TH Monitor

(5) L&J EM2-45-36X18 STRAIGHT SIDE PRESSES, s/n EM450208A, EM450204A, EM450197A, EM450161A, EM450164A, w/ 45 Ton, 3" Stroke, 3" Adj, 14.75" Shut Height, 36" x 18" Bed, Dual Palm Buttons

L&J EM2-45-30X18 STRAIGHT SIDE PRESS, s/n EM450168A, 45 Ton, 30" x 18" Bed, 3" Stroke, 3" Adj, 14.75" Shut Height, Dual Palm Buttons, GEMCO Rotating Cam Limit Switch, OMRON H8PS Cam Positioner

MINSTER DIE-NAMIC 5 OBI PRESS, s/n 98873, w/ Data Instruments Bar Control Operator Station, 45 Ton, 3" Stroke, 15.75" Shut Height, 18" x 28" Bed, 90 SPM, Dual Palm Buttons, GE AF-300ES Servo Drive

EW BLISS C45 OBI PRESS, s/n H66448, 45 Ton, 2.5" Stroke, 3" Slide Adj, 12.5" Shut Height, 18" x 29" Bed, 11" x 15" Ram, Dual Palm Buttons

(2) BRUDERER BSTA 30 HIGH SPEED PRESSES, s/n 1977, 3053, w/ WINTRISS Smart PAC Module Press Automation Control w/ Auto Set PAC Load Analyzer, 30 Ton, Operators Console

EW BLISS C22 OBI PRESS, s/n H-68699, 22 Ton, 2.25" Slide Adj, 1.5" Stroke, 9.25" Shut Height, 14" x 23" Bed



1 OF 3 ELKHART EP2-75-36X24 SS PRESSES



1 OF 3 ELKHART EP2-75-36X24 SS PRESSES



L&J EM2-75-36X24 STRAIGHT SIDE PRESS



BLISS 60 TON OBI PRESS



L&J EM2-45-36X18 STRAIGHT SIDE PRESS



L&J EM2-45-36X18 STRAIGHT SIDE PRESS



L&J EM2-45-36X18 STRAIGHT SIDE PRESS



L&J EM2-45-36X18 STRAIGHT SIDE PRESS



MINSTER DIE-NAMIC 5 OBI PRESS

ROTARY TABLET PRESSES, TRANSFER PRESSES, COIL EQUIPMENT

ROTARY TABLET PRESSES

STOKES DDS-2 23-STATION ROTARY TABLET PRESS, s/n 051401, w/ Control Panel, 20 HP

STOKES 328 45-STATION HIGH SPEED ROTARY TABLET PRESS, s/n 101337, w/ 0.74" Max Tablet Dia, 270,000 Tablets/Hr Max Capacity, 50 RPM, New 2013

STOKES DDS-2 14-STATION ROTARY TABLET PRESS, s/n T-35390, w/ 7.5 HP

TRANSFER PRESSES

(2) **WATERBURY FARREL 12-STATION TRANSFER PRESSES**

BLISS 5012 12-STATION TRANSFER PRESS

WATERBURY FARREL 7-STATION TRANSFER PRESS

(2) **WATERBURY FARREL 6-STATION TRANSFER PRESSES**

WATERBURY FARREL NO. 107 TRANSFER PRESS, s/n na

ALSO: (9) BLISS 5012, FERRACUTE 5G53, and WATERBURY FARREL 15-Station, 14-Station, and 12-Station Transfer Presses in Need of Repair w/ Assorted Parts



STOKES 328 HI-SPEED ROTARY TABLET PRESS



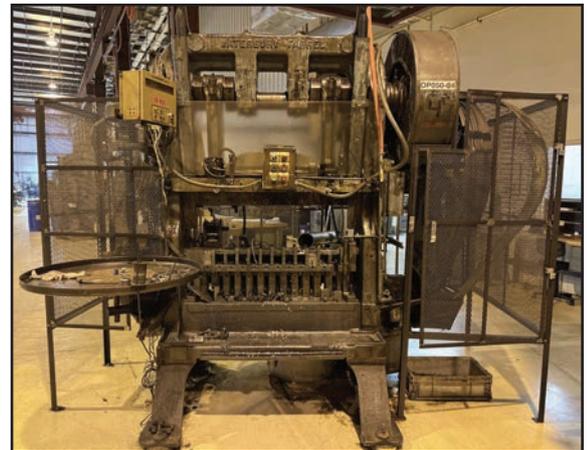
STOKES DDS-2 14-STATION ROTARY TABLET PRESS



1 OF 2 WATERBURY FARREL TRANSFER PRESSES



1 OF 2 BLISS 5012 TRANSFER PRESSES



BLISS 5012 7-STATION TRANSFER PRESS

COIL EQUIPMENT

(3) **RAPID AIR PALLET MASTER DECOILERS**, s/n na, w/ 50" Dia. Table, 3500 lb. Capacity, w/ 4" Straightener

(3) **RAPID AIR PALLET MASTER DECOILERS**, s/n 94181, w/ 35" Dia. Table, 3500 lb. Capacity

COILMATE EZ5048 PALLET DECOILER, s/n CM648-2, w/ 5000 lb. Capacity

RAPID AIR TWIN COILER AND STRAIGHTENER, w/ (2) SB4FE Straighteners and (2) R34NA Decoilers

JACO UNCOILER, 2000 Lb. Capacity, Approx 48" OD x 16"W Capacity

LITTELL NO. 80 MOTORIZED CENTERING REEL, 800 lb. Capacity

(2) **US TOOL COIL CRADLES**, Approx, 48" OD x 12"W Capacity

(2) **COILMATE TRSP TENSION STANDS**, s/n 3959, w/ DC Motor Speed Control, 80 lb. Capacity,

(3) **ALCOTEC PF PAYOFFS**, Approx. 24" OD x 8"W Capacity

COILTEK CR-2000 UNCOILER, s/n 11663

COILMATE ODTR TRAVERSE DECOILER, s/n CM526, 3000 lb. Capacity

RAPID AIR 204B 4" FEED, s/n 88306



RAPID AIR PALLET MASTER DECOILER

VERTICAL MACHINING CENTER, EDM'S, TURRET MILLING MACHINERY

VERTICAL MACHINING CENTER

LEADWELL MCV-1500ER VERTICAL MACHINING CENTER, s/n na, w/ Fanuc 0-M CNC Control, 25.75" x 66.75" Table, X-59", Y-39", CAT 50 Spindle Taper, 30-ATC

EDM'S

AGIE ELOX MONDO 50 SINKER EDM, s/n MON 50-005147, w/ AGIE Futura IV 1 PM Control, 29-3/8" x 21-1/2" Table, X-19.7", Y-13.8", Z-13.8", 6" x 12" Magnetic Chuck

KTC SD-1M SUPER DRILL HOLE POPPER EDM, s/n EA70193, w/ 9.75" x 19.5" Table, 14.17"X, 10.24"Y, 9.84"Z, MITUTYO KS-12 2-Axis DRO

JAPAX SB-1M SUPER BORING HOLE POPPER EDM, s/n 152-01-503, w/ 9.5" x 19.5" Table, X-8", Y-12", Z-9.8", 3 KVA, FAGOR DRO

TURRET MILLING MACHINERY

(3) SHARP 3 HP VERTICAL MILLS, s/n 41121816, 41121818, 41121820, w/ 9" x 42" Power Servo Feed Table, 60-4500 RPM Spindle Speed, SONY Millman LH30 2-Axis DRO

(2) BRIDGEPORT EZTRAK SERIES I 2 HP VERTICAL MILLS, s/n EZ1-BMI-5367, na, w/ 9" x 48" Power Feed Table, 2 HP (See Lot Descriptions for More Info)

(2) BRIDGEPORT SERIES I 2 HP VERTICAL MILLS, s/n 245112, 244999, w/ 9" x 42" Table
EXCELLO VERTICAL MILL, s/n na, w/ 9" x 48" Table, 66-2500 RPM, 6" Machine Vise



LEADWELL MCV-1500ER VMC



AGIE ELOX MONDO 50 SINKER EDM



SHARP 3 HP VERTICAL MILLS



1 OF 2 BRIDGEPORT SERIES I VERTICAL MILLS



EXCELLO VERTICAL MILL



BRIDGEPORT EZTRAK SERIES I VERTICAL MILL

GRINDING MACHINERY

GRINDING MACHINERY

BLANCHARD 22D-42 ROTARY SURFACE GRINDER, s/n 14168, w/ 42" Dia. Magnetic Chuck, 5-Piece Segmented Wheel, 50 HP

LANDIS 1R 10" X 20" UNIVERSAL GRINDER, s/n 864-75, w/ 10" Swing, 20" Centers, 6"4-Jaw Chuck, 5 HP

STUDER S20-12 CYLINDRICAL GRINDER, s/n 588.24, w/ 8" Swing, 16" Between Centers, 4-138 IP Table Speed, 12" Max Grinding Wheel, 1250-2100 Grinding Wheel Speed

GALLMEYER & LIVINGSTON 373 SURFACE GRINDER, s/n 373402, w/ 12" x 24" Magnetic Chuck

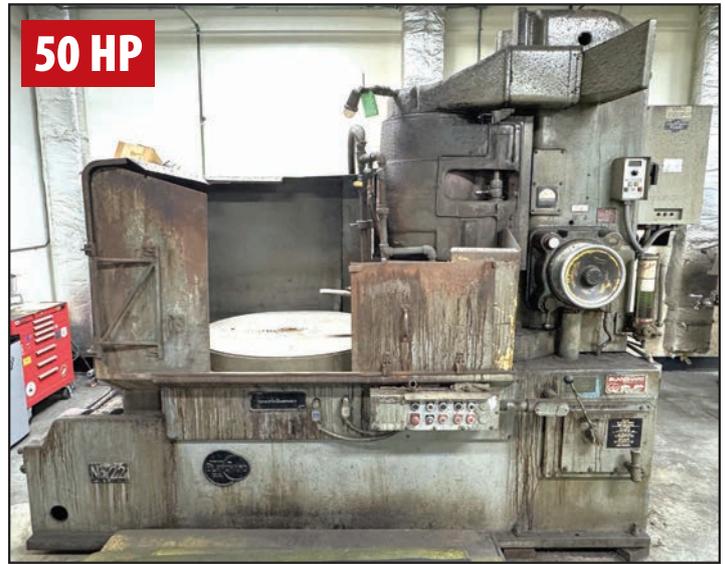
BROWN & SHARPE 618 TECHMASTER SURFACE GRINDER, s/n 523-1618-1728, w/ 6" x 18" Magnetic Chuck

MHT MSG- 205MH SURFACE GRINDER, s/n 86052574, w/ 6" x 18" Magnetic Chuck

BROWN & SHARPE 1224 MICROMASTER SURFACE GRINDER, s/n 523-1224-424

BROWN & SHARPE 8" X 18" SURFACE GRINDER, s/n 523-8186-7763

ALSO: BROWN & SHARPE 612 MICROMASTER Surface Grinder, HARIG 618 Automatic Surface Grinder, HARIG 618 Automatic Surface Grinder, BROWN & SHARPE 618 MICROMASTER Surface Grinder, (3) HARIG 612 Surface Grinder, HARIG SUPER 612 Surface Grinder, BROWN & SHARPE 6" x 12" Surface Grinder, HARIG/DEDTRU 6" x 12" Surface Grinder, (4) TAFT PEIRCE 6" x 12" Surface Grinder (Parts Machine), KO LEE BA 960 Tool & Cutter Grinder



BLANCHARD 22D-42 ROTARY SURFACE GRINDER



LANDIS 1R 10" X 20" UNIVERSAL GRINDER



STUDER S20-12 CYLINDRICAL GRINDER



GALLMEYER & LIVINGSTON 373 SURFACE GRINDER



BROWN & SHARPE 618 TECHMASTER SURFACE GRINDER



MHT MSG-205MH HAND FEED SURFACE GRINDER



BROWN & SHARPE 1224 MICROMASTER SURFACE GRINDER



BROWN & SHARPE 8" X 18" SURFACE GRINDER



HARIG 618 AUTOMATIC SURFACE GRINDER

MISC. MACHINE TOOLS, WELDING MACHINERY

MISC. MACHINE TOOLS

MONARCH 16" X 54" LATHE, s/n 426, 22" Actual Swing, 54" Between Centers, 9" 6-Jaw Chuck, 17-700 RPM, Aloris CA Tool Post, Tailstock, Threading

MOORE G-18 CNC JIG GRINDER, s/n G-3045, w/ GE Fanuc Control, 11" x 24" Table

MOORE NO. 3 JIG BORER, s/n B-1599, w/ 11" x 24" Table, 0-2500 RPM, Vise, 2 HP

SIP MP-3K JIG BORER, s/n 6702, w/ 19" x 15.5" Table, 75-2000 RPM, 14" Max. Distance from Table to Spindle, 24" Between Uprights

DOALL 3612-H VERTICAL BAND SAW, s/n 272-69158, w/ 30.5" x 28" Table, DBW-15 Blade Welder

NORTH AMERICAN HORIZONTAL BAND SAW, s/n 5629, Approx 10" x 10" Capacity

LAPMASTER 24 PRECISION OPEN FACE LAPPING MACHINE, s/n 2400549, 24" OD x 4.5" ID Lapping Plate

ALSO: DOALL 4207 Combination 6" Belt x 12" Disc Sander, **SOLBERGA G 1735 Geared Head Drill Press**, **WILLIS 20VS Vari-Speed Drill Press**, **POWERMATIC 1150 Vari-Speed Drill Press**, s/n 415V1833, 12" x 18" Table, 7.5" Throat, 3/4 HP, **ALLEN Dual Head Drill Press**, s/n na, 21" x 46" Table, 12" Throat, 3 HP Each Head, **UNITEK MIYACHI LW51 Compact YAG Laser System**, s/n 20010031, 50W Output, .3ms-20ms Pulse Duration, 1064nm/Aiming 633nm Wavelength, 1-50 pps Pulse Repetition Rate, w/ Industrial PS IAC-C800A, **SNOW TA-3 Tapping Machine**, s/n M5089-0800, 11" x 25" Table, 7" Throat, Snow Size 3 Tap Head, 3/4 HP, **CUSTOM MADE TAPPING MACHINE** w/ Procnurier Size 3 Lead Screw Tapping Attachment and 33009 Series MJ Tapping Head, **US ELECTRIC 8" Pedestal Utility Grinder**



MOORE G-18 CNC JIG GRINDER



SIP MP-3K JIG BORER



LAPMASTER 24 PRECISION OPEN FACE LAPPING MACHINE



MONARCH 16" X 54" LATHE



DOALL 3612-H VERTICAL BAND SAW



MCCREERY MPS-50-12 SPOT WELDER



WESTERN ARCTRONICS 30 KVA SPOT WELDER

WELDING MACHINERY

MCCREERY MPS-50-12 SPOT WELDER, s/n 21015, A1, w/ 50 KVA, w/ Medar Legend 710 Control

WESTERN ARCTRONICS 30 KVA SPOT WELDER, s/n GB394, w/ 178 Sequencer, Safety Switch

UNITEK SERIES 90 THIN LINE BENCH TOP SPOT WELDER, s/n K-5678, w/ EN1000 Weld Control, ROMAN F44635A1AAL 35 KVA Power Source

DUAL HEAD SPOT WELDER, w/ UNITROL 9180-C602 Weld Control, (2) STANDARD 85 KVA Weld Power Sources, Steel Frame

DUAL HEAD SPOT WELDER, w/ UNITROL 9180-C600U Weld Control, (2) STANDARD 85 KVA Weld Power Sources, Steel Frame

ALSO: (16) **ROBOTRON** Series 10 Welder Controls, (24) **LUMA ELECTRIC 631 Soldering Tool**, (13) **LUMA ELECTRIC 6312 Soldering Tool**, (4) **WELDTRONIC/TECHNITRON** Cat No. OF11330000 Weld Controller, (9) **TECHNITRON 1017 Weld Controllers**, Lot of (4) **ARVIN AUTOMATION** Tweezer Weld 5 KVA Weld Controllers, Lot of (8) **ARVIN AUTOMATION** Tweezer Weld 3 KVA Weld Controllers, Lot of (3) **TECHNITRON 1300-25S Weld Controllers**, Lot of (4) **ENTRON** Weld Controllers

INSPECTION, PLANT SUPPORT

INSPECTION

NIKON V20 A OPTICAL COMPARATOR, s/n 41810

NIKON R-114 PROFILE PROJECTOR, s/n 39520, w/ ACU-RITE II 2-Axis Digital Readout

JONES & LAMSON EPIC 14 OPTICAL COMPARATOR, s/n E43222, w/ TEXTRON 2-Axis DRO, w/ Spare Glass and Manuals

JONES & LAMSON EPIC 214 OPTICAL COMPARATOR, s/n E59115

KODAK 30" OPTICAL COMPARATOR, s/n na

WILSON ROCKWELL 4RB Hardness Tester

OKO SEIKI ROCKWELL Hardness Tester

PLANT SUPPORT

DESPATCH VRC2-26-2E ELECTRIC OVEN, s/n 156458-L, w/ 500°F Max Operating Temp, 12 KW Heater Capacity, 37"W x 51"H x 25"D Oven Area

SPIRO-THERM MTE1616 HI-TEMP OVEN, s/n 110, w/ 100-1200°F Temp Range, 16" H x 16"W x 19"D Oven Area

SPIRO-THERM THE-121 ELECTRIC FURNACE, s/n 1021, 100-220°F, 12"H x 8"W x 22"D Oven Area

CROWN WT-90-S WALK BEHIND ELECTRIC PALLET LIFTER, s/n L-5434, w/ 1500 lb. Capacity, (Condition Unknown)

CROWN 40GPW-3-12 ELECTRIC PALLET JACK, s/n 7A106739, w/ 4000 lb. Capacity, (Condition Unknown)

CROWN WT-90 WALK BEHIND ELECTRIC PALLET LIFTER, s/n L-7512A, w/ 1500 lb. Capacity, (Condition Unknown)

TORIT SDF20D 3 HP DUST COLLECTOR, s/n IG540509-002

GYRA-FINISH B160-30-2 GRV-I-FLO TUMBLER FINISHER, s/n 554V

ALSO: TRION M1100 Media Air Cleaner, Custom Made Press w/ Enerpac RC104 10,000 PSI Hydraulic Cylinder, **VFC AUTOMATION** Vibratory Feeder, Unknown Make Vibratory Feeder, **DUFF-NORTON** American Lifts 236-040 Lift Table, **GAYNES** Pallet Inverter, Lot of Reel Stands, Unknown Make 1/2 HP Filter System, Unknown Make Dual Benchtop Press System, **DOERR** 1.5 HP Hydraulic Unit, Exhaust System w/ **BALDOR** 1 HP Blower, **DAYTON ROGERS** HC16 Cushion, **SOUTHWORTH** Rotary Lift Table, **TEL-A-TRAIN** Hydraulic Training Station, Bench Top Oven, **PARAGON THOROMATIC** TC88 Floor Cleaner, **THOROMATIC** TM20 Floor Buffer, Unknown Make Floor Buffer



VIEW OF WELDER CONTROLS



DESPATCH VRC2-26-2E ELECTRIC OVEN



NIKON V20 A OPTICAL COMPARATOR

For auction inquiries, please contact Jennifer Reiner at
(847) 545-6374 or jennifer@perfectionindustrial.com

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BidSpotter

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INSPECTION

Monday, July 28, from 9 AM to
4 PM ET, or by appointment

REMOVAL

All items must be removed by Friday, August 15. All removal is strictly on an appointment only basis. Anyone removing purchased items with a lift truck or another powered vehicle must have a certificate of insurance with a \$2M General Liability policy, the policy must include a Worker's Compensation rider, and that certificate of insurance must be provided to the auctioneer for review and approval prior to the auction.

TERMS OF SALE

An 18% Buyer's Premium will be charged on all assets purchased by buyers providing full payment is made within 48 hours following the sale. Acceptable forms of payment are cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of the sale close. For any Buyers failing to pay within the 48 hour stated payment period, the Buyer's Premium will be increased to 20%. All invoices paid with a credit card are subject to a 20% Buyer's Premium, and credit card payments are only allowed up to a maximum of \$2,000 per auction. Everything will be sold to the highest bidder, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the Auctioneer's website and subject to additional terms announced the day of sale. All items are sold "As is, Where is" without any warranty, express or implied.

FURTHER INFORMATION

For auction inquiries, please contact Jennifer Reiner at (847) 545-6374 or jennifer@perfectionindustrial.com.